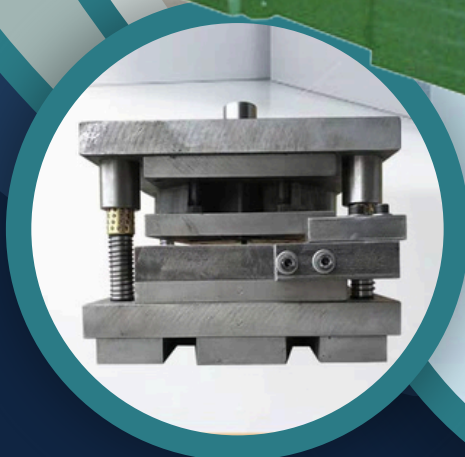
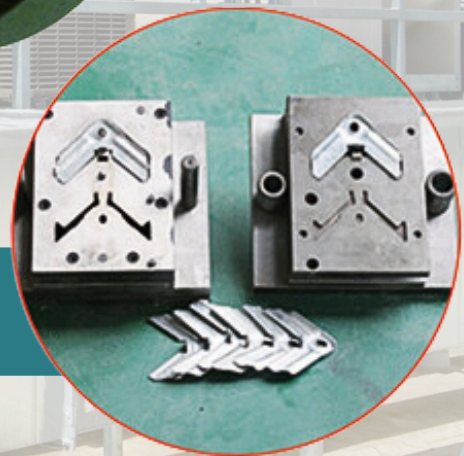
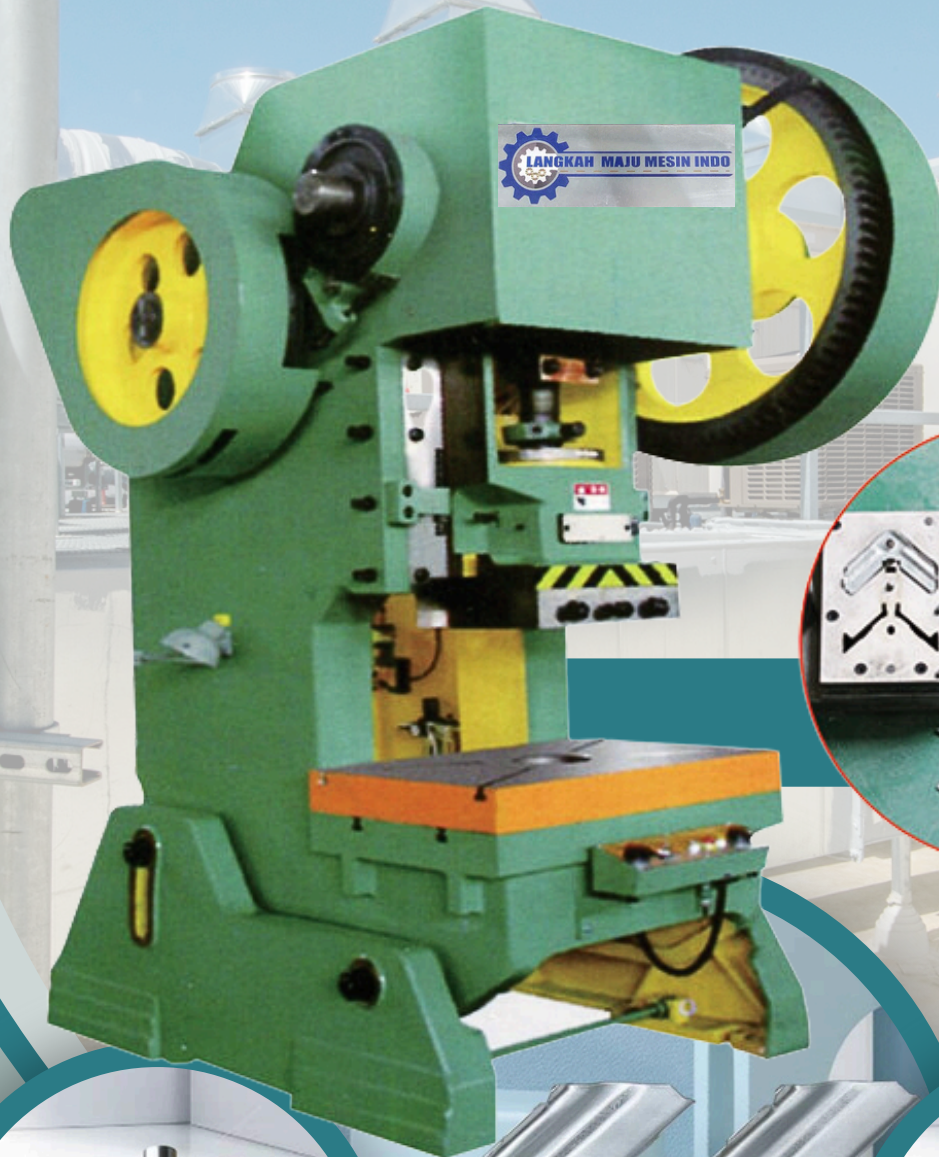
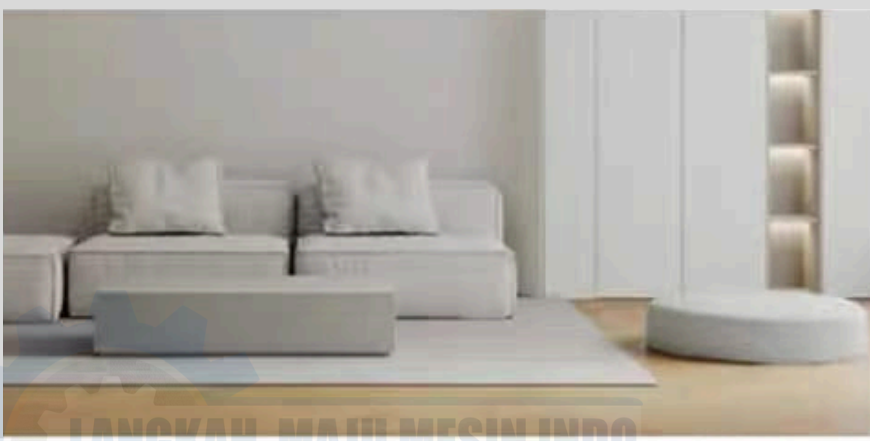


SEMI-AUTOMATIC FORMING PUNCH

DUCT ANGLE / CORNER DUCTING TECHNICAL PARAMETERS



**HOME
DECORATION**



**WIDE RANGE
APPLICATIONS**

**STEEL FRAME
CONSTRUCTIONS**



**INDUSTRIAL
PRODUCTIONS**



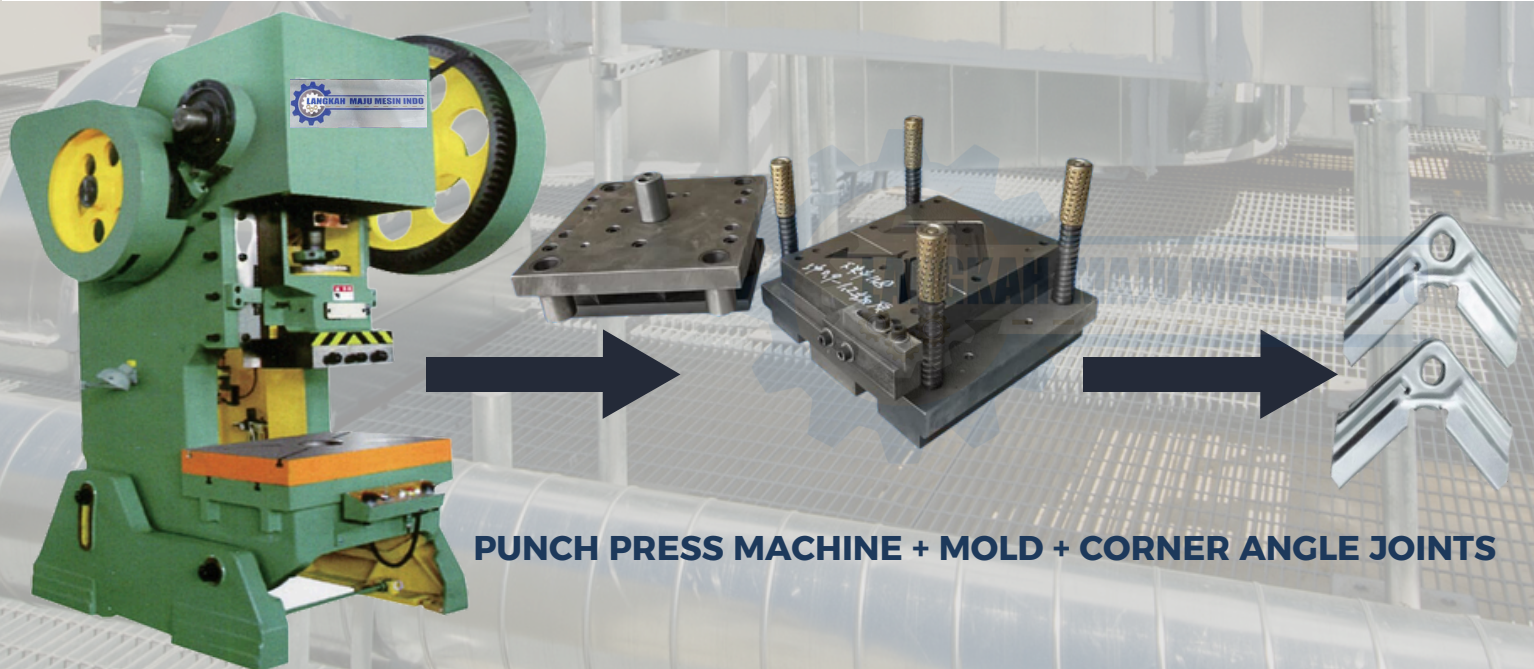
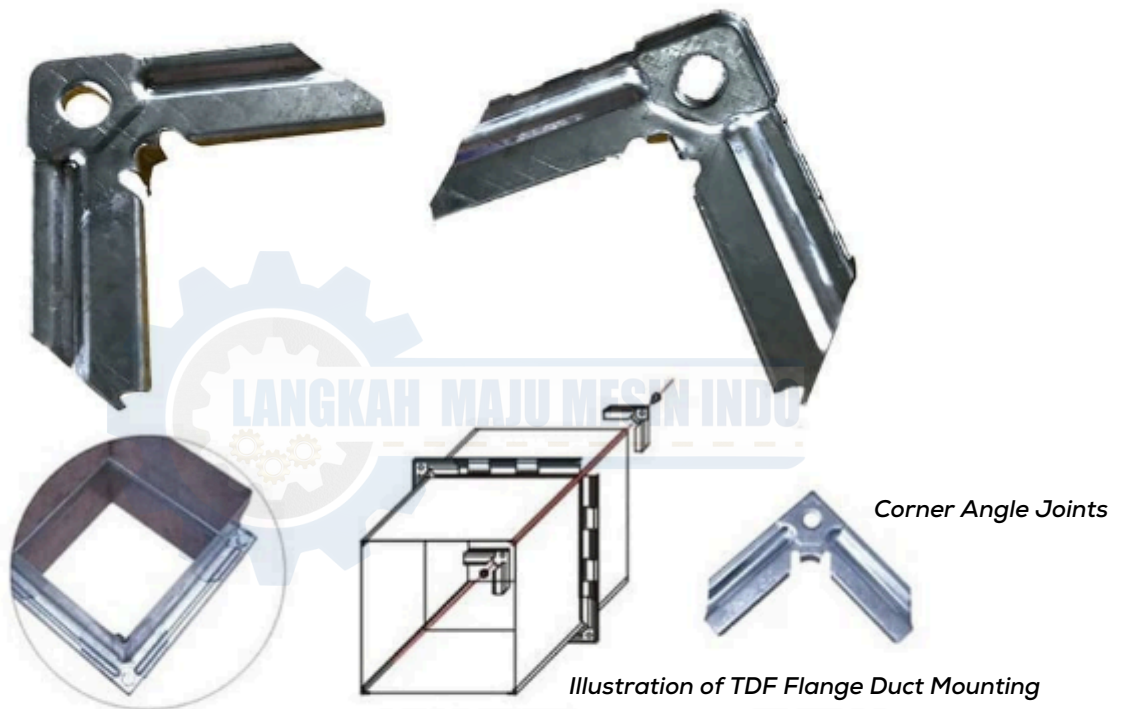
**MEDICAL DEVICE
CONSTRUCTIONS**



**STEAMSHIP
CONSTRUCTIONS**



MACHINE INTRODUCTIONS

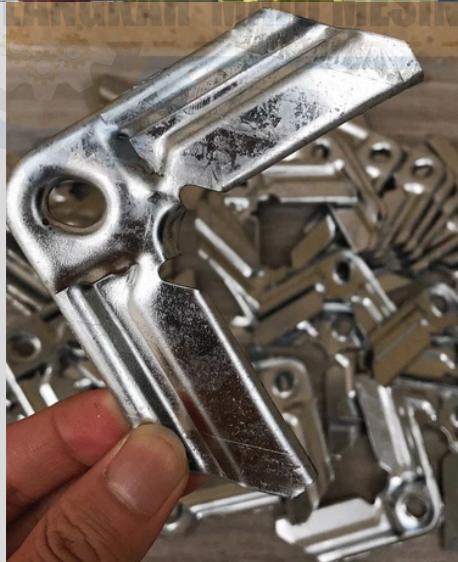
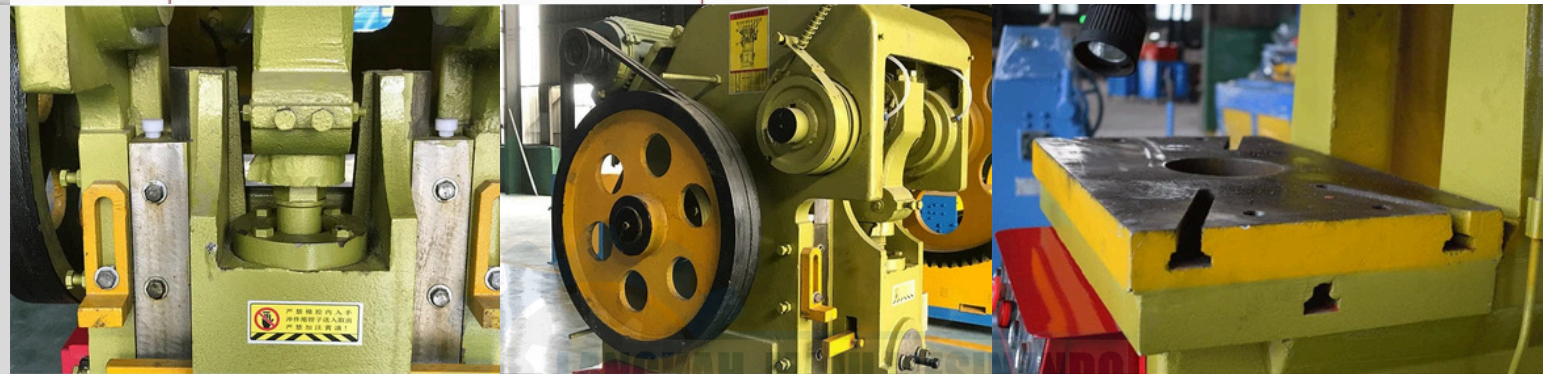
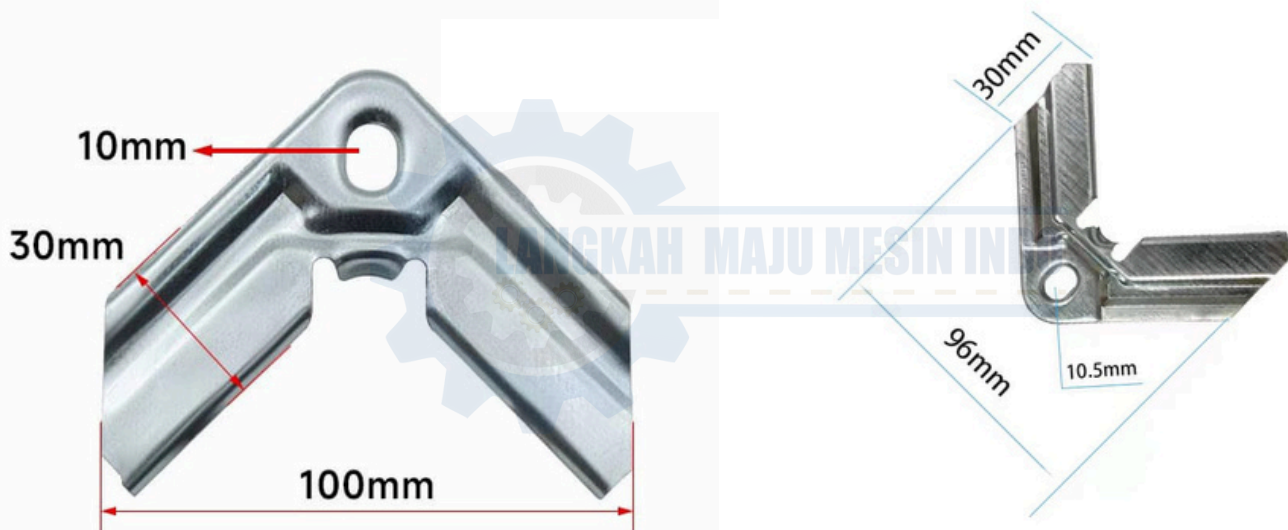


The following points should be noted for the correct use and maintenance of punch press molds :

- (1) Before installing and using the mold, the mold should be strictly inspected to remove dirt and check whether the guide sleeve and mold of the CNC turret punch press mold are well lubricated.
- (2) Regularly check the turntable of the punch press and the mold mounting base to ensure the coaxial accuracy of the upper and lower turntables.
- (3) Install the male and female molds on the turntable according to the mold installation procedure to ensure that the directions of the male and female molds are consistent. In particular, molds with directional requirements (non-circular and square) should be installed more carefully to prevent wrong or reverse installation.
- (4) After the mold is installed, check whether the fastening screws of the mold mounting base are locked correctly.
- (5) When the punch and die edges of the punch mold are worn, they should be stopped from use and sharpened in time. Otherwise, the wear degree of the mold edge will be rapidly increased, the mold wear will be accelerated, and the quality of the punched parts and the mold life will be reduced.
- (6) For general molds used in mass production, backups should be available to facilitate rotation production and ensure production needs.
- (7) Stamping personnel should use operating tools made of softer metal (such as copper, aluminum, etc.) to install the mold to prevent damage to the mold during knocking or smashing during installation.
- (8) The mold should be handled with care during transportation and must not be thrown or bumped to avoid damaging the edge and guide of the mold.
- (9) After use, the mold should be returned to the designated location in time and oiled to prevent rust.
- (10) To ensure the service life of the mold, the spring of the mold should be replaced regularly to prevent spring fatigue damage from affecting the use of the mold.

TECHNICAL PARAMETERS

| NO | PARAMETERS | VALUE | UNIT |
|----|------------------------|---------|------|
| 1 | Punch Model | 25 | T |
| 2 | Nominal Pressure | 250 | kN |
| 3 | Mold / Die Handle Size | Ø 40*60 | mm |
| 4 | Slider Stroke | 70 | mm |
| 5 | Power | 2.2 | KW |
| 6 | Dimensions | Length | 1320 |
| | | Width | 970 |
| | | Height | 2380 |
| 7 | Production Thickness | 0.8-1.2 | mm |



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