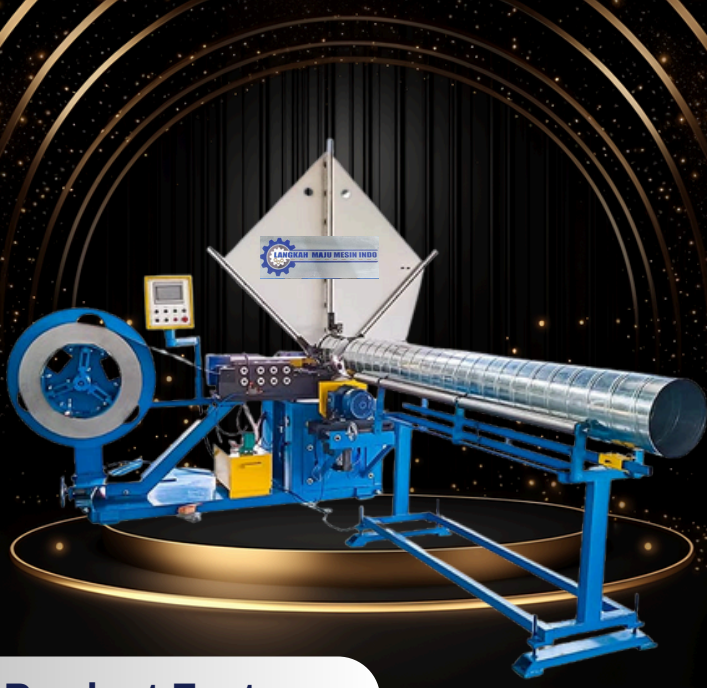




SPIRAL TUBE DUCTING FORMING MACHINE

Technical Parameters

Spiral Tube Ducting Forming Machine Introductions



Spiral duct is a thin-walled tube with spiral seams made of metal strips. It is round, welded, airtight and watertight. It is mostly used for air supply and bulk material transportation, replacing traditional galvanized iron pipes (i.e. hand-sewn iron pipes). It is a kind of duct, and the whole machine straight pipe does not need to be hammered manually. The spiral duct machine produced by our company has good seams and good sealing. It can process round pipes within 1.5 meters in diameter. It has high strength and good sealing performance. It can quickly convert round pipes of various diameters, has a high-speed synchronous cutting device, fast processing speed and stable performance.

Product Features

1. Easy mold adjustment, mold replacement is more convenient, labor-saving and material-saving
2. High-speed synchronous cutting system
3. PLC control
4. On-site construction
5. Adjustable at will
6. Quality guaranteed
7. The system can handle galvanized sheet and aluminum sheet
8. Fully automatic roll-out equipment
9. Can produce spiral round tubes of various diameters



Technical Parameters

Type	BYL-1500	
Diameter Range	Φ 80-1500mm	
Tube Length	125-6000mm	
Strip Width	137-140mm	
Lock Seam	Outside tube, on the inside on request	
Material	Galvanization	0.4-12mm
	Stainless Steel	0.4-0.8mm
	Aluminum	0.4-1.2mm
Strip Speed	Max : 38m/min	
Dimensions	2650x1550x2000mm	
Weight	2200kg	
Control System	PLC Automatic Control	
Main Motor	5.5 KW	
Cutting Motor Power	4 KW	
Customizable Voltage	380V/50Hz/3PH	
Working Pressure	0.5-0.7Mpa	

Machine Details

No.1

Made of High Quality Steel

This product is made of high-quality steel and welded throughout. It has high hardness and strong wear-resistance.



No.2

Running Smoothly

It has hardness, stable operation, and is not easy to wear. It can be customized according to customer size.



No.3

Low Failure Rate

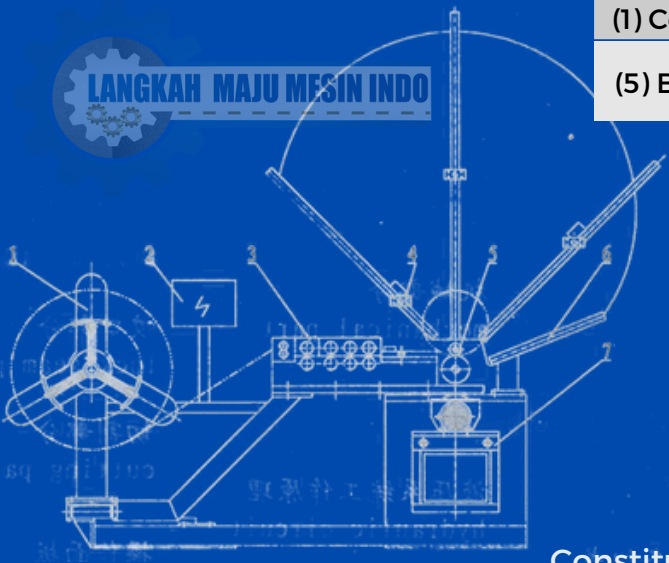
Fast speed, Good effect, High precision, Less-post maintenance, and high production value.



Design

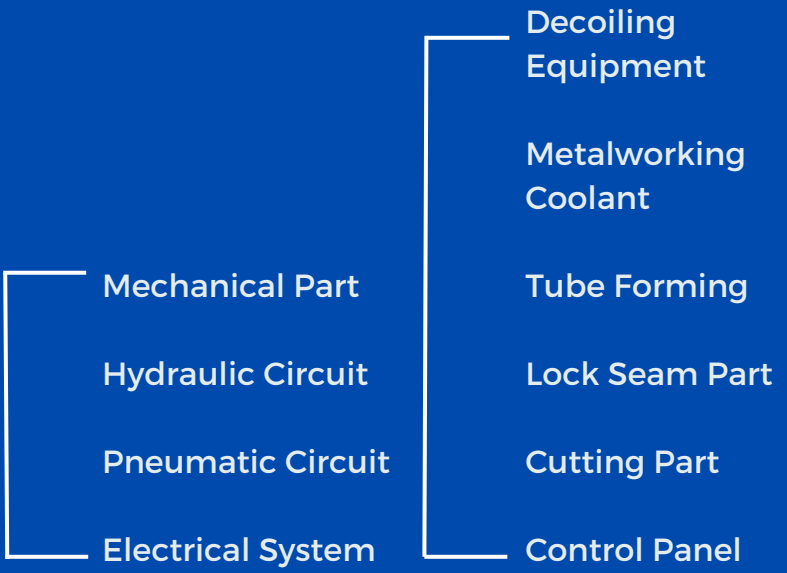
The basic framework of the machine consists of a very robust welded construction. This welded construction allows the machine to be used both in the production workshop as well as on site. Transport is possible without great expense and without protracted re-adjustment.

(1) Coil Winder	(2) Operating Panel	(3) Reaches	(4) Slip Piece
(5) Bite Wheel	(6) Ruler	(7) Cutting Machine	

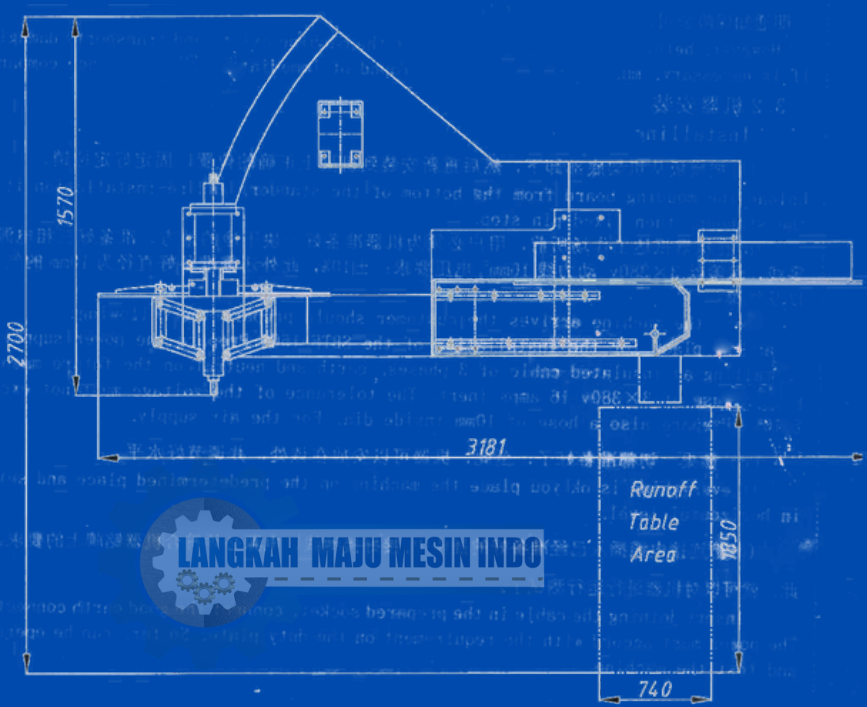


Equipment Structure Diagram

Constitute



Layout Machine



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